



2005-2015 TOYOTA TACOMA

PART # 86000-R SHOWN

BUILT FOR TRAVEL

**UCA & LONG TRAVEL SUSPENSION
SALES GUIDE**

STOCK LENGTH UPPER CONTROL ARMS

2005 - 2015 4WD / PRERUNNER - 6 LUG

PART # 96504



Kit Includes

UPPER A-ARMS W/ BUSHINGS
PLATED END WASHERS
1" UNIBALLS W/ RETAINING CLIPS
GRADE 8 HARDWARE
GREASE FITTINGS
TAPERED SPINDLE ADAPTERS

Features and Benefits

- UCA's are designed with added caster to aid in retaining factory alignment specs when aftermarket lift kits are installed. This reduces the darting or wandering in the vehicle's steering when 2.5"-3" lift kits are installed.
- Upper control arms combined with extended length coil over shocks will allow for up to 1" of additional wheel travel.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- 4130 chromoly tubular upper control arms are 100% bolt on and hand crafted in the U.S.A.
- CNC machined tapered spindle adapters convert the factory ball joint to a 1" uniball for added component strength & maximum wheel travel.
- TOTAL CHAOS includes 1" I.D. uniballs that feature a heat treated stainless steel ball & heat treated stainless steel race for maximum corrosion resistance and component longevity. These uniballs also feature a military grade PTFE woven fabric liner that helps prevent noise.
- Custom profile upper and lower hi-misalignment spacers maximize droop wheel travel and are machined from heat treated 17-4 stainless steel.
- Control arm pivots include zerk fittings to grease the urethane bushings & inner sleeves without disassembly.
- 3 stage powder coat process includes a durable clear coat to provide a long lasting finish.
- Complete Grade 8 hardware kit is included.

Travel	Lift	Track Increase
1" additional	2-3"	0"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Optional Heim Pivot Upgrade

- Designed for use on 6" or higher drop bracket lift kits.
- TC includes 3/4" chromoly heim joints for the pivots.
- Heim upper control arms are fully adjustable to allow maximum tuning of caster and camber.

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Extended Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-418
King Shocks	KNG-25001-119A-EXT



TOYOTA TACOMA STOCK LENGTH ACCESSORIES

ACCESSORIES SPECIFIC TO PART #96504

FRONT



KING 2.5" EXTENDED TRAVEL COILOVERS W/ COMPRESSION KNOBS



- Adjustable ride height ranging from 2"-3" of lift.
- 1" extra droop wheel travel when combined with 96504 upper control arms.
- Compression adjuster knobs allow user to fine tune ride for optimum performance.
- All necessary mounting brackets and hardware are included along with detailed instructions.

Part # KNG-25001-119A-EXT



EXPEDITION SERIES LOWER CONTROL ARMS - SINGLE SHOCK



- Newly integrated steering stop tabs retain factory turning angle with no modification necessary to OEM ball joint cradles.
- Pocket added at the coilover shock tabs increases clearance allowing for a wider range of shocks to be used - up to 3.0".
- New billet CNC machined uniball cup provides more turning clearance & increases strength.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- Stock length replacement lower control arm.

Part # 86555-E-T-NSS



EXPEDITION SERIES LOWER CONTROL ARMS - DUAL SHOCK

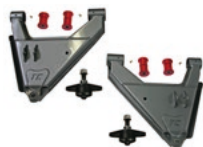


- Newly integrated steering stop tabs retain factory turning angle with no modification necessary to OEM ball joint cradles.
- Pocket added at the coilover shock tabs increases clearance allowing for a wider range of shocks to be used - up to 3.0".
- New billet CNC machined uniball cup provides more turning clearance & increases strength.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- Stock length replacement lower control arms.
- 1.25" wheel spacers required for secondary shock mount clearance.

Part # 86555-E-T



STOCK LENGTH STANDARD SERIES LOWER CONTROL ARMS



- Features a two-bolt billet machined uniball adapter. Lower ball joints are upgraded to a 1" stainless steel uniball for maximum wheel travel and added component strength.
- 3/16" main body stock length fully boxed lower control arms are CNC laser cut and include internal gussets.
- Boxed arms feature replaceable urethane pivot bushings. Pivots include zerk fittings to maintain the equipment while bolted on the vehicle.
- 1/4" thick steel skid plate is integrated into the control arm for rock crawling protection.

Part # 86500



SPINDLE GUSSET



- Must have reinforcement for anyone who wants to run hard in the dirt!
- Strengthens spindle uprights and prevents the knuckle from damage during hard impacts under braking.
- 1/8" prebent laser cut mild steel brackets.
- Eliminates the factory sway bar.
- Welding and grinding are required to install.

Part # 59698



SPINDLE GUSSET W/ SWAYBAR MOUNTS



- Must have reinforcement for anyone who wants to run hard in the dirt!
- Strengthens spindle uprights and prevents the knuckle from damage during hard impacts under braking.
- Retains the factory sway bar and includes an additional steering arm gusset.
- 1/8" prebent laser cut mild steel brackets.
- Trucks running factory back spacing wheels must run wheel spacers.
- Welding and grinding are required to install.

Part # 59698-SB



LOWER CONTROL ARM CAM TAB GUSSETS



- Reinforces weak factory cam alignment tab plates that bend during bottom outs or hard front impacts.
- CNC laser cut 1/8" 4130 chromoly replacement cam platers weld to the frame.
- 1/4" thick lower cam alignment tabs will not bend like factory tabs.
- Welding and grinding are required to install.

Part # 59860

TOYOTA TACOMA STOCK LENGTH ACCESSORIES

ACCESSORIES SPECIFIC TO PART #96504

FRONT

1" DIFF DROP SPACER



- Reduces inner CV angle by 3 degrees.
- Reduces friction wear and tear on stock length axle inner CV boots with auto locking hubs.
- 1" thick zinc plated steel spacers and Grade 8 hardware are included.
- Some vehicles may require additional washers to reinstall the factory skid plate.

Part # 87200

COIL BUCKET TOWER GUSSETS



- Reduces upper coil bucket flex and double shears factory upper control arm bolt.
- Compatible only with TC UCA's or L/T kits - not intended for use with factory control arms.
- Welding and grinding are required to install.

Part # 59653

SECONDARY SHOCK HOOP - EXPEDITION / RACE SERIES LOWERS



- Flush mount top plate allows hoop to be used with shocks that use bolts or studs on upper mount and eliminates the need to trim the inner fender well for rear bolt installation.
- Reinforces the factory coil bucket and helps reduce flex while lower profile design keeps the hoop from contacting the inner fender well.
- Maximize vehicle dampening control when you install a dual 2.5" shock mount system.
- 4130 pre-bent chromoly shock hoops are designed to install secondary 2.5" external bypass shocks.
- Designed for use with TC stock length Race or Expedition Series lower control arms.

Part # 86610

SECONDARY SHOCK HOOP - STANDARD SERIES LOWERS



- Flush mount top plate allows hoop to be used with shocks that use bolts or studs on upper mount and eliminates the need to trim the inner fender well for rear bolt installation.
- Reinforces the factory coil bucket and helps reduce flex while lower profile design keeps the hoop from contacting the inner fender well.
- Maximize vehicle dampening control when you install a dual 2.5" shock mount system.
- 4130 pre-bent chromoly shock hoops are designed to install secondary 2.5" external bypass shocks.
- Lower shock mounting clevis and bump stop relocation brackets are included.
- This kit is designed to be installed with the TC 86500 Standard boxed lower control arms.

Part # 86612

KING 2.5" EXTERNAL BYPASS SECONDARY SHOCKS



- Designed for use with TC secondary shock hoops (PN: 86610 or 86612 listed above).
- Requires a lower control arm with dual shock capability.
- Externally adjustable compression and rebound tubes.
- 2.5" diameter with remote reservoirs.

Part # KNG-TC1119-25

BODY MOUNT CHOP PLATES



- Designed to reinforce factory body mounts after the required trimming to allow the installation of larger tires.
- 1/8" thick laser cut plates.
- Welding and cutting required to install.

Part # 59850

STOCK LENGTH BOLT-ON LOWER CONTROL ARM SKID PLATES



- Reduce hang-ups on the trail with factory lower control arms.
- Bolt-on steel skid plates can be welded to factory lower arm for maximum strength.
- Mounting hardware is included.

Part # 86006



TOYOTA TACOMA STOCK LENGTH ACCESSORIES

ACCESSORIES SPECIFIC TO PART #96504

REAR



KING 2.5" REAR SHOCKS W/ COMPRESSION KNOBS



- Compression adjuster knobs allow user to fine tune ride for optimum performance.
- 2.5" diameter shock bodies with remote reservoirs for optimum cooling.
- Application-specific valving for improved ride quality.

Part # KING-25001-121A



3-LEAF ADD-A-PACK (PAIR) 1.5" LIFT TACOMA



- Designed to be added to your truck's existing leaf pack.
- Replaces overload leaf giving the ride a more progressive feel.
- Provides 1.5" of lift to the truck.
- Sold as a pair.

Part # DVR-F85



KING BUMP STOP 2.0" x 2.0" TRAVEL (FITS PN: 48623K)



- Double sealed Schrader cover that mounts to the body, not the valve itself creates a positive seal and keeps dirt and moisture out.
- Unique mounting boss design with indexing pin securely locates the bump stop without pinching the outside of the tube.
- Aluminum components are machined from aircraft quality billet.
- Large diameter shafts have a minimum tensile strength of 75,000 PSI.
- Long wearing nylon contact pad ensures quiet operation and mounts with a simple yet effective single bolt design.
- Sold individually.

Part # KING-BS2020



REAR BOLT-ON BUMP STOP MOUNTING KIT - KING 2.0"



- Improves handling and performance on and off road when weight has been added to the bed of the truck.
- 100% bolt on bump stop bracket mount to the factory bolt holes and replaces the factory bump stop.
- Utilizes 2" travel KING 2.0" diameter bump stops.
- Cushions harsh bottom outs.
- Includes lower strike pads that bolt to the factory u-bolt location.
- Grade 8 hardware included.
- Sold as a pair (bump stops NOT included).

Part # 48623K



REAR BOLT-ON BUMP STOP MOUNTING KIT - FOX 2.0"



- Improves handling and performance on and off road when weight has been added to the bed of the truck.
- 100% bolt on bump stop bracket mount to the factory bolt holes and replaces the factory bump stop.
- Utilizes 2.5" travel FOX 2.0" diameter bump stops.
- Cushions harsh bottom outs.
- Includes lower strike pad that bolts to the factory u-bolt location.
- Grade 8 hardware included.
- Sold as a pair (bump stops NOT included).

Part # 48623F

TOYOTA TACOMA STOCK LENGTH ACCESSORIES

ACCESSORIES SPECIFIC TO PART #96504

REAR



TACOMA REAR CHANNEL BED STIFFENERS



Part # 48675

- Reinforces factory rear bed channels at the tail gate that are known to tear with added camper shell weight, bed racks and off road use.
- Ideal for any Tacoma that wants to reduce bed flex.
- Six eyelet tabs are designed to offer additional cargo strapping points to secure your gear during transit along with a flat tab on both sides for CB antenna, buggy whip, cargo light etc.
- No load ratings are implied.
- U.S. Patent #D820,180 S.
- 3/16" mild steel laser cut brackets use existing factory holes, however some drilling is required for installation.
- Includes all Grade 8 mounting hardware and install instructions.



HITCH SKID



Part # 48420

- Protects receiver and chain safety tabs from contact damage on the trail.
- Skid plate is designed to prevent hitch hang-ups while climbing or ascending in rocks and ditches.
- Features a 3/16" steel skid plate.
- Installs with any hitch pin (Not included).
- Powder coated black.

PREP



1" STAINLESS STEEL FK UNIBALL AND SNAP RING REPLACEMENT KIT



Part # FK-REP KIT

- 1" I.D. uniballs feature a heat treated stainless steel ball & heat treated stainless steel race for maximum corrosion resistance and component longevity.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Uniballs include a military grade PTFE woven fabric liner that helps prevent noise.
- Snap rings included.
- Sold as a pair.



1" UNIBALL REMOVAL / INSTALL TOOL



Part # 96006

- Aids in the removal and reinstallation of a 1" uniball from any uniball cup during vehicle prep.
- Designed to be used with any hydraulic press, shop press or hammer.
- Prevents damage to new uniball during reassembly.



URETHANE BUSHING KIT: UPPER CONTROL ARMS



Part # 69000

- Complete TC upper control arm urethane replacement bushing kit.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Inspect bushings and other equipment regularly.
- Contact our facility direct to order these items.



URETHANE BUSHING KIT: LOWER CONTROL ARMS



Part #

69770-R fits all Expedition & Race Series
69770 fits all Standard Series

- Complete TC lower control arm replacement urethane bushing kit.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Inspect bushings and other equipment regularly.
- Contact our facility direct to order these items.

TC stocks all replacement parts necessary to maintain your performance equipment. Call to order today!

2" EXPEDITION SERIES LONG TRAVEL SYSTEM 2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG

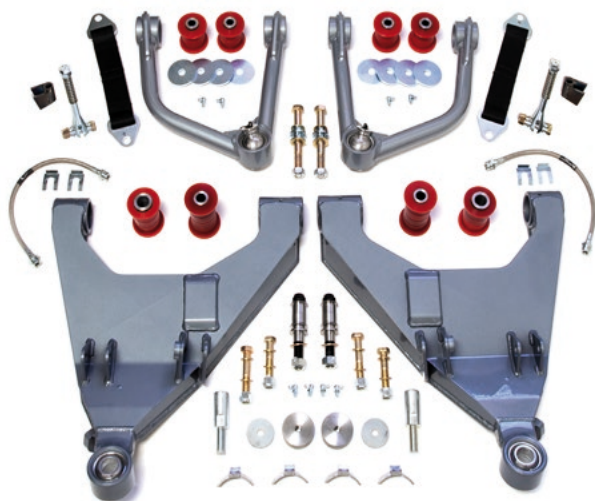
 **PART # 86222T-E [KING/FOX/RADFLO]**

Kit Includes

- UPPER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- LOWER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- TIE-ROD EXTENSIONS
- PLATED A-ARM END WASHERS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- The 2" Expedition Series kit features a redesigned lower control arm serving as an evolution of the Race Series LCA's with select features to improve component strength, function and vehicle handling.
- A newly integrated steering stop tab retains the factory turning angle with no modification necessary to the OEM ball joint cradles.
- 2" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 11.5" of travel.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- Heim pivot upper control arms can be custom ordered for this kit (see page 19).
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Maximize tunability, overall articulation & performance.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).



Travel	Lift	Track Increase
11.5"	3-4"	4"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup 2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup 2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86305T

Application Notes

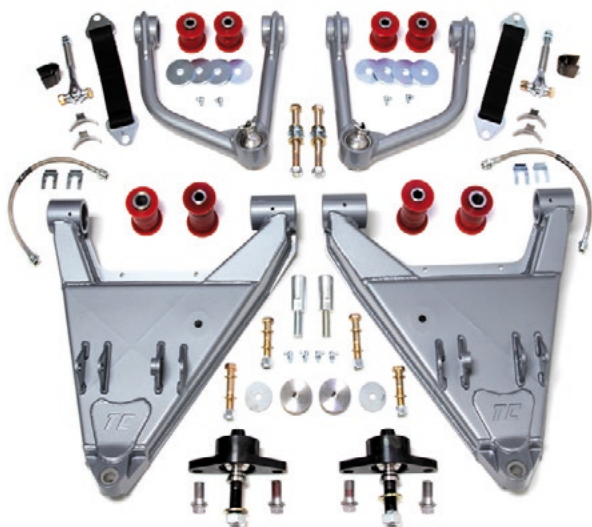
- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

100% MADE IN THE USA

2" STANDARD LONG TRAVEL SYSTEM

2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG

PART # 86002T [KING/FOX/RADFLO]



Kit Includes

- UPPER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- LOWER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- TIE-ROD EXTENSIONS
- PLATED A-ARM END WASHERS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- 2" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 11.5" of travel.
- Two-bolt adapters convert lower ball joint to a 1" uniball.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- Heim pivot upper control arms can be custom ordered for this kit (see page 20).
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- Maximize tunability, overall articulation & performance.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).

Travel	Lift	Track Increase
11.5"	3-4"	4"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup

2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86305T

Application Notes

- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

100% MADE IN THE USA

TOYOTA TACOMA ACCESSORIES FOR 2" KITS

ACCESSORIES SPECIFIC TO PART #86222T-E & 860002T

FRONT



KING LONG TRAVEL COILOVERS W/ ADJUSTERS



- Long travel specific shocks add 3-4" of lift when paired with a TC long travel kit.
- 2.5" diameter shocks with remote reservoirs for optimum cooling.
- Compression adjuster knobs allow user to fine tune ride for optimum performance.

Part # KNG-TC 5119-03-A



KING LONG TRAVEL SECONDARY SHOCKS



- Serious levels of performance are achieved when a secondary shock is used with a TC long travel kit.
- Externally adjustable for both compression and rebound.
- Designed for use with TC secondary shock hoops (PN: 88610).

Part # KNG-TC1119-34



WELD - ON SPINDLE GUSSETS



- Must have reinforcement for anyone who wants to run hard in the dirt!
- Strengthens spindle uprights and prevents the knuckle from damage during hard impacts under braking.
- 1/8" prebent laser cut mild steel brackets.
- Eliminates the factory sway bar.
- Welding and grinding are required to install.

Part # 59698



SPINDLE GUSSETS WITH SWAY BAR MOUNTS



- Must have reinforcement for anyone who wants to run hard in the dirt!
- Strengthens spindle uprights and prevents the knuckle from damage during hard impacts under braking.
- Retains the factory sway bar and includes an additional steering arm gusset.
- 1/8" prebent laser cut mild steel brackets.
- Trucks running factory back spacing wheels must run wheel spacers.
- Welding and grinding are required to install.

Part # 59698-SB



WELD - ON UPPER COIL BUCKET TOWER GUSSETS



- Reduces upper coil bucket flex and double shears factory upper control arm bolt.
- Compatible only with TC UCA's or L/T kits, not intended for use with factory control arms.
- Welding and grinding are required to install.

Part # 59653



LOWER CONTROL ARM CAM TAB GUSSETS



- Reinforces weak factory cam alignment tab plates that bend during bottom outs or hard front impacts.
- CNC laser cut 1/8" 4130 chromoly replacement cam plates weld-to the frame.
- 1/4" thick lower cam alignment tabs will not bend like factory tabs.
- Welding and grinding are required for installation.

Part # 59860



LT LOWER CONTROL ARM SKID PLATES +2"



- Bolt-on aluminum lower skid plates are designed to fit TC 2" long travel system lower control arms.
- Slide over rocks with an angled approach front lip.
- Grade 8 mounting hardware is included.
- Fits Standard Series long travel kits ONLY.

Part # 86007



DUAL SHOCK HOOPS - LONG TRAVEL ARMS



- Flush mount top plate allows hoop to be used with shocks that use bolts or studs on upper mount and eliminates the need to trim the inner fender well for rear bolt installation.
- Maximize vehicle dampening control when you install a dual 2.5" shock mount system.
- 4130 prebent chromoly shock hoops are designed to install secondary 2.5" bypass shocks for maximum IFS dampening control.
- Reinforces the factory coil bucket and helps reduce flex.
- Upper shock tabs are tacked in place to aid in secondary shock location set up.
- Includes Grade 8 hardware.
- Welding and grinding are required to install.

Part # 86610

TOYOTA TACOMA ACCESSORIES FOR 2" KITS

ACCESSORIES SPECIFIC TO PART #86222T-E & 860002T

FRONT



WELD-ON BODY MOUNT CHOP PLATES



- Designed to reinforce factory body mounts after the required trimming to clearance the installation of larger tires.
- 1/8" thick laser cut plates.
- Instructions included.
- Welding & cutting required to install.

Part # 59850



SWAY BAR FOR 2" TRAVEL KIT



Part # 86090

- This custom sway-bar is designed to be used with TC 2" long travel systems.
- Reduces body roll. Increases cornering stability and traction.
- Lighter rate than the stock sway bar. Does not limit wheel travel or articulation.
- Re-uses the stock sway bar bushings, clamps and stock sway bar end links.
- Includes machined sway bar drop spacers to clearance the lower radiator hose and creates reservoir mounting clearance on the 4 Runner - Lexus - FJ models.
- Hardware is included.
- Powder coated black.
- Does not fit vehicles with KDSS system.

4WD



LT 4WD 4340 AXLES +2" EXTENDED



- Designed for use with TC +2" Tacoma long travel systems.
- 4340 heat treated 2" extended axle shafts and clamps are included.
- Re-uses factory Toyota inner and outer CV joints and boots.
- Axles are vehicle-specific and are not cross compatible with other Toyota models.

Part # 86305T

REAR



REAR SHOCK HOOP KIT



- Pre bent bolt on upper shock hoops are designed to install a 10" x 2.5" bypass shock from FOX, KING or RadFlo.
- Built from 1.5" x .120 4130 wall tubing.
- Weld on lower shock mounts are included.
- Designed to work with TC mid travel spring under conversion kits: Part #'s 86450-HD & 86450-LD.
- Sand blasted and powder coated semi gloss black.
- All mounting hardware is included.
- Grinding and welding required for installation.

Part # 86460



KING REAR BYPASS SHOCKS



- 2.5" shock bodies with piggyback reservoir.
- 10" shock stroke.
- Compression and dampening adjustable for maximum performance.
- Requires rear shock hoop (PN: 86460) for install.

Part # KNG-PR2510-BP2P



TOYOTA TACOMA ACCESSORIES FOR 2" KITS

ACCESSORIES SPECIFIC TO PART #86222T-E & 860002T

REAR



KING BUMP STOP 2.0" x 2.0" TRAVEL (REQUIRES PN: 48623K)



Part # KNG-BS2020

- Double sealed Schrader cover that mounts to the body, not the valve itself creates a positive seal and keeps dirt and moisture out.
- Unique mounting boss design with indexing pin securely locates the bump stop without pinching the outside of the tube.
- Aluminum components are machined from aircraft quality billet.
- Large diameter shafts have a minimum tensile strength of 75,000 PSI.
- Long wearing nylon contact pad ensures quiet operation and mounts with a simple yet effective single bolt design.
- Sold individually for install with PN: 48623K.



BOLT ON 2.0" REAR BUMP STOP KIT [FOX]



Part # 48623F

- Improves handling and performance on and off road when weight has been added to the bed of the truck.
- 100% bolt on bump stop bracket mount to the factory bolt holes and replaces the factory bump stop.
- Utilizes 2.5" travel FOX 2.0" diameter bump stops.
- Cushions harsh bottom outs.
- Includes lower strike pad that bolts to the factory u-bolt location.
- Grade 8 hardware included.
- Sold as a pair (bump stops NOT included).



BOLT ON 2.0" REAR BUMP STOP KIT [KING]



Part # 48623K

- Improves handling and performance on and off road when weight has been added to the bed of the truck.
- 100% bolt on bump stop bracket mount to the factory bolt holes and replaces the factory bump stop.
- Utilizes 2" travel KING 2.0" diameter bump stops. Cushions harsh bottom outs.
- Includes lower strike pads that bolt to the factory u-bolt location.
- Grade 8 hardware included.
- Sold as a pair (bump stops NOT included).



MID TRAVEL REAR - SPRING UNDER CONVERSION MOUNTING KIT



Part # 86450

- TOTAL CHAOS designed this kit to offer a light duty or heavy duty specific spring pack from Deaver Leaf Spring (springs are not included).
- Prerunner model Tacomas will require drive line modifications. Adding a slip yoke on the front end is necessary.
- Welding is required for installation.
- Designed to work with factory rubber bump stops or the TOTAL CHAOS 2.0 bump stop system for FOX & KING.
- Wheel spacers must be installed to use stock wheels with the TC air bump or custom rear shock mounts built off the outer frame rail.



MID TRAVEL REAR - SPRING UNDER CONVERSION KIT W/ SPRINGS



Part # 86450-HD
86450-LD

- TOTAL CHAOS designed this kit to offer a light duty (LD) or heavy duty (HD) specific spring pack from Deaver Leaf Spring (springs included).
- Prerunner model Tacomas will require drive line modifications. Adding a slip yoke on the front end is necessary.
- Welding is required for installation.
- Designed to work with factory rubber bump stops or the TOTAL CHAOS 2.0 bump stop system for FOX & KING.
- Wheel spacers must be installed to use stock wheels with the TC air bump or custom rear shock mounts built off the outer frame rail.



TACOMA REAR CHANNEL BED STIFFENERS



Part # 48675

- Rear sheet metal channels crack over time. Reinforce factory rear bed channels at the tail gate that are known to tear with added camper shell weight, bed racks and off road use.
- Ideal for any Tacoma that wants to prevent bed flex.
- 6 eyelet tabs are designed to offer additional cargo strapping points to secure your gear during transit. An additional flat tab is also supplied to both sides to install a Buggy Whip / CB Antenna / Collision or Cargo Light.
- No load ratings are implied.
- U.S. Patent #D820,180 S.
- 3/16 mild steel laser cut brackets use existing factory holes. Drilling is required for installation.
- Includes all Grade 8 mounting hardware and install instructions.





PREP



1" STAINLESS STEEL UNIBALL REPLACEMENT KIT



- 1" I.D. uniballs feature a heat treated stainless steel ball & heat treated stainless steel race for maximum corrosion resistance and component longevity. These uniball's also features a military grade PTFE woven fabric liner that helps prevent noise.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Snap rings included.
- Sold as a pair.

Part # FK-REP KIT



UNIBALL REMOVAL & RE-INSTALLATION TOOL



- Aids in the removal and reinstallation of a 1" uniball from any uniball cup during vehicle prep.
- Designed to be used with any hydraulic press, shop press or a hammer.
- Prevents damage to new uniball during reassembly.

Part # 96006



URETHANE BUSHING KIT - STANDARD SERIES



- Complete TC long travel suspension system replacement urethane bushing kit.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Inspect bushings and other equipment regularly.
- Contact our facility direct to order these items.

Part # 69700



URETHANE BUSHING KIT - EXPEDITION & RACE SERIES



- Complete TC long travel suspension system replacement urethane bushing kit.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Inspect bushings and other equipment regularly.
- Contact our facility direct to order these items.

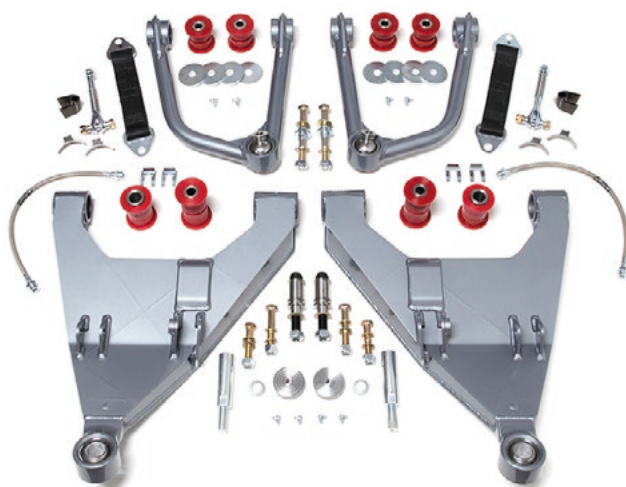
Part # 69700-R

TC stocks all replacement parts necessary to maintain your performance equipment. Call to order today!

3.5" RACE SERIES LONG TRAVEL SYSTEM 2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG



PART # 86000-R [KING/FOX/RADFLO]



Kit Includes

- UPPER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- LOWER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- TIE-ROD EXTENSIONS
- PLATED A-ARM END WASHERS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- 100% chromoly race system offers maximum ground clearance and weighs 10 pounds less than the standard TC +3.5" LT kit..
- 3.5" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 13" of travel.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- Heim pivot upper control arms can be custom ordered for this kit (see page 21).
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- Maximize tunability, overall articulation & performance.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).

Travel	Lift	Track Increase
13"	3-4"	7"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup 2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup 2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86301

Application Notes

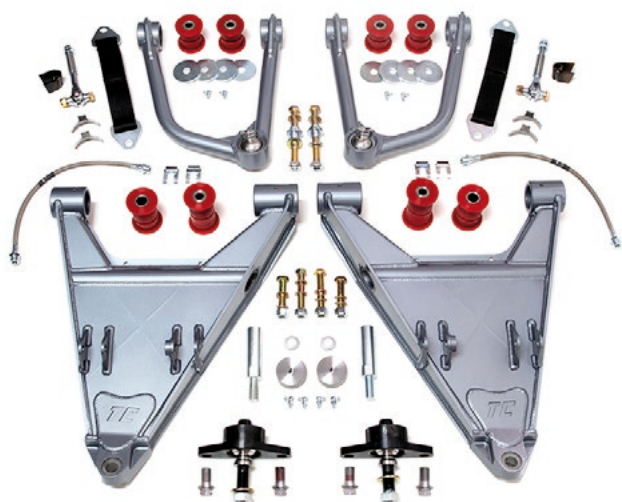
- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

100% MADE IN THE USA

3.5" STANDARD LONG TRAVEL SYSTEM

2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG

 **PART # 86000** [KING/FOX/RADFLO]



Kit Includes

- UPPER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- LOWER A-ARMS W/ BUSHINGS & ZERK FITTINGS
- TIE-ROD EXTENSIONS
- PLATED A-ARM END WASHERS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- 3.5" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 13" of travel.
- Two-bolt adapters convert lower ball joint to a 1" uniball.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- Urethane bushings reduce bushing deflection compared to stock rubber bushings.
- Heim pivot upper control arms can be custom ordered for this kit (see page 22).
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- Maximize tunability, overall articulation & performance.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).

Travel	Lift	Track Increase
13"	3-4"	7"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup

2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86301

Application Notes

- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

100% MADE IN THE USA

TOYOTA TACOMA ACCESSORIES FOR 3.5" KITS

ACCESSORIES SPECIFIC TO PART #86000 & 86000-R

FRONT



KING LONG TRAVEL COILOVERS W/ ADJUSTERS



- Long travel specific shocks add 3-4" of lift when paired with a TC long travel kit.
- 2.5" diameter shocks with remote reservoirs for optimum cooling.
- Compression adjuster knobs allow user to fine tune ride for optimum performance.

Part # KNG-TC 5119-03-A



KING LONG TRAVEL SECONDARY SHOCKS



- Serious levels of performance are achieved when a secondary shock is used with a TC long travel kit.
- Externally adjustable for both compression and rebound.
- Designed for use with TC secondary shock hoops (PN: 88610).

Part # KNG-TC1119-34



WELD - ON SPINDLE GUSSETS



- Must have reinforcement for anyone who wants to run hard in the dirt!
- Strengthens spindle uprights and prevents the knuckle from damage during hard impacts under braking.
- 1/8" prebent laser cut mild steel brackets.
- Eliminates the factory sway bar.
- Welding and grinding are required to install.

Part # 59698



SPINDLE GUSSETS WITH SWAY BAR MOUNTS



- Must have reinforcement for anyone who wants to run hard in the dirt!
- Strengthens spindle uprights and prevents the knuckle from damage during hard impacts under braking.
- Retains the factory sway bar and includes an additional steering arm gusset.
- 1/8" prebent laser cut mild steel brackets.
- Trucks running factory back spacing wheels must run wheel spacers.
- Welding and grinding are required to install.

Part # 59698-SB



WELD - ON UPPER COIL BUCKET TOWER GUSSETS



- Reduces upper coil bucket flex and double shears factory upper control arm bolt.
- Compatible only with TC UCA's or L/T kits, not intended for use with factory control arms.
- Welding and grinding are required to install.

Part # 59653



LOWER CONTROL ARM CAM TAB GUSSETS



- Reinforces weak factory cam alignment tab plates that bend during bottom outs or hard front impacts.
- CNC laser cut 1/8" 4130 chromoly replacement cam plates weld-to the frame.
- 1/4" thick lower cam alignment tabs will not bend like factory tabs.
- Welding and grinding are required for installation.

Part # 59860



LT LOWER CONTROL ARM SKID PLATES +3.5"



- Bolt-on aluminum lower skid plates are designed to fit TC 3.5" long travel system lower control arms.
- Slide over rocks with an angled approach front lip.
- Grade 8 mounting hardware is included.
- Fits Standard Series long travel kits ONLY.

Part # 86005



DUAL SHOCK HOOPS - LONG TRAVEL ARMS



- Flush mount top plate allows hoop to be used with shocks that use bolts or studs on upper mount and eliminates the need to trim the inner fender well for rear bolt installation.
- Maximize vehicle dampening control when you install a dual 2.5" shock mount system.
- 4130 prebent chromoly shock hoops are designed to install secondary 2.5" bypass shocks for maximum IFS dampening control.
- Reinforces the factory coil bucket and helps reduce flex.
- Upper shock tabs are tacked in place to aid in secondary shock location set up.
- Includes Grade 8 hardware.
- Welding and grinding are required to install.

Part # 86610

TOYOTA TACOMA ACCESSORIES FOR 3.5" KITS

ACCESSORIES SPECIFIC TO PART #86000 & 86000-R

FRONT



WELD-ON BODY MOUNT CHOP PLATES



- Designed to reinforce factory body mounts after the required trimming to clearance the installation of larger tires.
- 1/8" thick laser cut plates.
- Instructions included.
- Welding & cutting required to install.

Part # 59850



4WD



LT 4WD 4340 AXLES +3.5" EXTENDED



- Designed for use with TC +3.5" Tacoma long travel systems.
- 4340 heat treated 3.5" extended axle shafts and clamps are included.
- Re-uses factory Toyota inner and outer CV joints and boots.
- Axles are vehicle-specific and are not cross compatible with other Toyota models.

Part # 86301

REAR



REAR SHOCK HOOP KIT



- Pre bent bolt on upper shock hoops are designed to install a 10" x 2.5" bypass shock from FOX, KING or RadFlo.
- Built from 1.5" x.120 4130 wall tubing.
- Weld on lower shock mounts are included.
- Designed to work with TC mid travel spring under conversion kits: Part #'s 86450-HD & 86450-LD.
- Sand blasted and powder coated semi gloss black.
- All mounting hardware is included.
- Grinding and welding required for installation.

Part # 86460



KING REAR BYPASS SHOCKS



- 2.5" shock bodies with piggyback reservoir.
- 10" shock stroke.
- Compression and dampening adjustable for maximum performance.
- Requires rear shock hoop (PN: 86460) for install.

Part # KNG-PR2510-BP2P



TOYOTA TACOMA ACCESSORIES FOR 3.5" KITS

ACCESSORIES SPECIFIC TO PART #86000 & 86000-R

REAR



KING BUMP STOP 2.0" x 2.0" TRAVEL (REQUIRES PN: 48623K)



Part # KNG-BS2020

- Double sealed Schrader cover that mounts to the body, not the valve itself creates a positive seal and keeps dirt and moisture out.
- Unique mounting boss design with indexing pin securely locates the bump stop without pinching the outside of the tube.
- Aluminum components are machined from aircraft quality billet.
- Large diameter shafts have a minimum tensile strength of 75,000 PSI.
- Long wearing nylon contact pad ensures quiet operation and mounts with a simple yet effective single bolt design.
- Sold individually for install with PN: 48623K.



BOLT ON 2.0" REAR BUMP STOP KIT [KING]



Part # 48623K

- Improves handling and performance on and off road when weight has been added to the bed of the truck.
- 100% bolt on bump stop bracket mount to the factory bolt holes and replaces the factory bump stop.
- Utilizes 2" travel KING 2.0" diameter bump stops. Cushions harsh bottom outs.
- Includes lower strike pads that bolt to the factory u-bolt location.
- Grade 8 hardware included.
- Sold as a pair (bump stops NOT included).



BOLT ON 2.0" REAR BUMP STOP KIT [FOX]



Part # 48623F

- Improves handling and performance on and off road when weight has been added to the bed of the truck.
- 100% bolt on bump stop bracket mount to the factory bolt holes and replaces the factory bump stop.
- Utilizes 2.5" travel FOX 2.0" diameter bump stops. Cushions harsh bottom outs.
- Includes lower strike pad that bolts to the factory u-bolt location.
- Grade 8 hardware included.
- Sold as a pair (bump stops NOT included).



MID TRAVEL REAR - SPRING UNDER CONVERSION MOUNTING KIT



Part # 86450

- TOTAL CHAOS designed this kit to offer a light duty or heavy duty specific spring pack from Deaver Leaf Spring (springs are not included).
- Prerunner model Tacomas will require drive line modifications. Adding a slip yoke on the front end is necessary.
- Welding is required for installation.
- Designed to work with factory rubber bump stops or the TOTAL CHAOS 2.0 bump stop system for FOX & KING.
- Wheel spacers must be installed to use stock wheels with the TC air bump or custom rear shock mounts built off the outer frame rail.



MID TRAVEL REAR - SPRING UNDER CONVERSION KIT W/ SPRINGS



Part # 86450-HD
86450-LD

- TOTAL CHAOS designed this kit to offer a light duty (LD) or heavy duty (HD) specific spring pack from Deaver Leaf Spring (springs included).
- Prerunner model Tacomas will require drive line modifications. Adding a slip yoke on the front end is necessary.
- Welding is required for installation.
- Designed to work with factory rubber bump stops or the TOTAL CHAOS 2.0 bump stop system for FOX & KING.
- Wheel spacers must be installed to use stock wheels with the TC air bump or custom rear shock mounts built off the outer frame rail.



TACOMA REAR CHANNEL BED STIFFENERS



Part # 48675

- Rear sheet metal channels crack over time. Reinforce factory rear bed channels at the tail gate that are known to tear with added camper shell weight, bed racks and off road use.
- Ideal for any Tacoma that wants to prevent bed flex.
- 6 eyelet tabs are designed to offer additional cargo strapping points to secure your gear during transit. An additional flat tab is also supplied to both sides to install a Buggy Whip / CB Antenna / Collision or Cargo Light.
- No load ratings are implied.
- U.S. Patent #D820,180 S.
- 3/16 mild steel laser cut brackets use existing factory holes. Drilling is required for installation.
- Includes all Grade 8 mounting hardware and install instructions.



TOYOTA TACOMA ACCESSORIES FOR 3.5" KITS

ACCESSORIES SPECIFIC TO PART #86000 & 86000-R

PREP



1" STAINLESS STEEL UNIBALL REPLACEMENT KIT



- 1" I.D. uniballs feature a heat treated stainless steel ball & heat treated stainless steel race for maximum corrosion resistance and component longevity. These uniball's also features a military grade PTFE woven fabric liner that helps prevent noise.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Snap rings included.
- Sold as a pair.

Part # FK-REP KIT



UNIBALL REMOVAL & RE-INSTALLATION TOOL



- Aids in the removal and reinstallation of a 1" uniball from any uniball cup during vehicle prep.
- Designed to be used with any hydraulic press, shop press or a hammer.
- Prevents damage to new uniball during reassembly.

Part # 96006



URETHANE BUSHING KIT - STANDARD SERIES



- Complete TC long travel suspension system replacement urethane bushing kit.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Inspect bushings and other equipment regularly.
- Contact our facility direct to order these items.

Part # 69700



URETHANE BUSHING KIT - RACE SERIES



- Complete TC long travel suspension system replacement urethane bushing kit.
- Performance parts will require periodic maintenance based on your driving habits & local conditions.
- Inspect bushings and other equipment regularly.
- Contact our facility direct to order these items.

Part # 69700-R

TC stocks all replacement parts necessary to maintain your performance equipment.



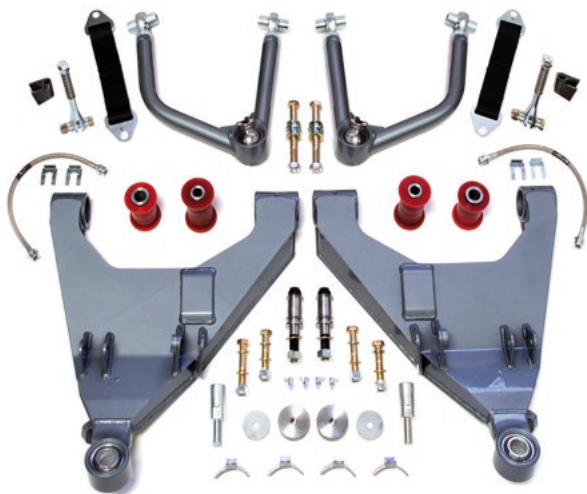


2" EXPEDITION SERIES LONG TRAVEL SYSTEM W/ HEIMS

2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG



PART # 86222T-E-H [KING/FOX/RADFLO]



Kit Includes

- UPPER A-ARMS W/ HEIMS
- LOWER A-ARMS W/ BUSHINGS
- TIE-ROD EXTENSIONS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- The 2" Expedition Series kit features a redesigned lower control arm serving as an evolution of the Race Series LCA's with select features to improve component strength, function and vehicle handling.
- A newly integrated steering stop tab retains the factory turning angle with no modification necessary to the OEM ball joint cradles.
- 2" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 11.5" of travel.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- Heim upper control arms are fully adjustable to allow maximum tuning of caster and camber.
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- Maximize tunability, overall articulation & performance.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).

Travel	Lift	Track Increase
11.5"	3-4"	4"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup

2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86305T

Application Notes

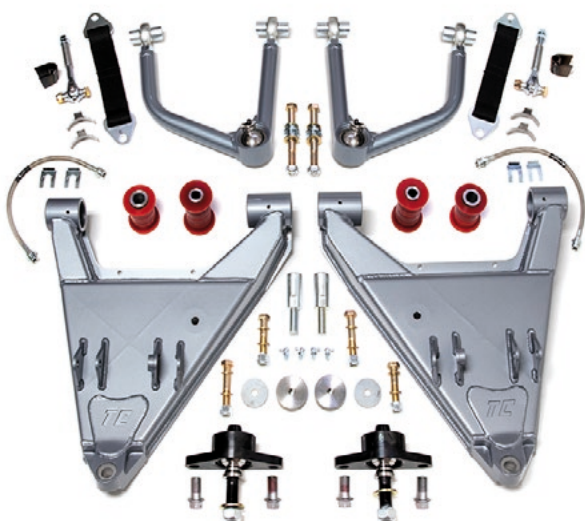
- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

100% MADE IN THE USA

2" STANDARD LONG TRAVEL SYSTEM W/ HEIMS

2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG

PART # 86002T-H [KING/FOX/RADFLO]



Kit Includes

- UPPER A-ARMS W/ HEIMS
- LOWER A-ARMS W/ BUSHINGS
- TIE-ROD EXTENSIONS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- 2" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 11.5" of travel.
- Two-bolt adapters convert lower ball joint to a 1" uniball.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- 4130 chromoly tubing heim upper control arms are fully adjustable to allow maximum tuning of caster and camber.
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- TC includes 3/4" chromoly lined heim joints for the pivots.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).

Travel	Lift	Track Increase
11.5"	3-4"	4"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup

2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86305T

Application Notes

- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

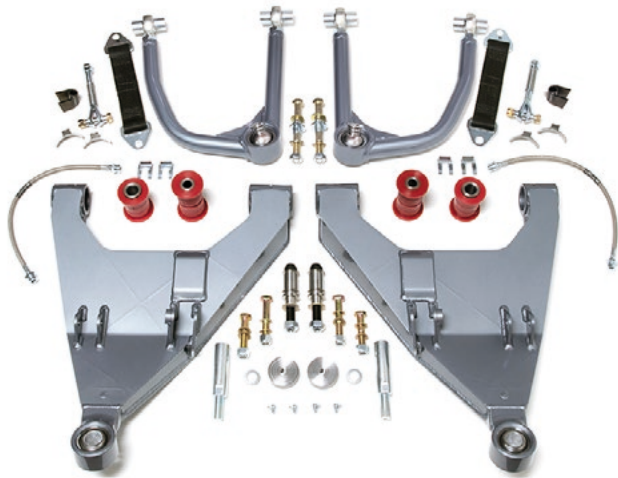
100% MADE IN THE USA

3.5" RACE SERIES LONG TRAVEL SYSTEM W/ HEIMS

2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG



PART # 86000-R-H [KING/FOX/RADFLO]



Kit Includes

- UPPER A-ARMS W/ HEIMS
- LOWER A-ARMS W/ BUSHINGS
- TIE-ROD EXTENSIONS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- 100% chromoly race system offers maximum ground clearance and weighs 10 pounds less than the standard TC +3.5" LT kit..
- 3.5" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 13" of travel.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- 4130 chromoly tubing heim upper control arms are fully adjustable to allow maximum tuning of caster and camber.
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- TC includes 3/4" chromoly lined heim joints for the pivots.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd (not included).

Travel	Lift	Track Increase
13"	3-4"	7"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup

2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86301

Application Notes

- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

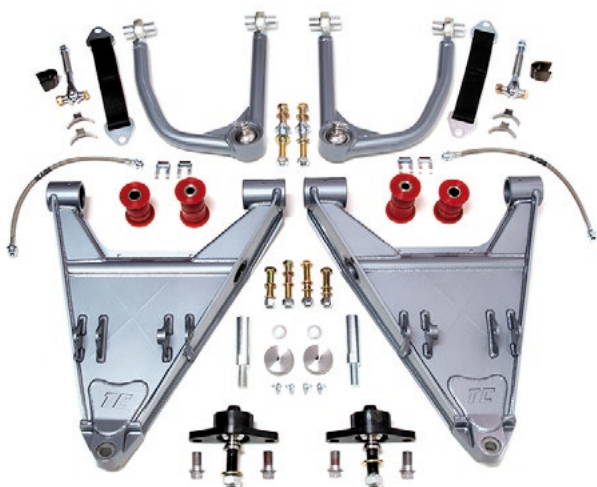
100% MADE IN THE USA

3.5" STANDARD LONG TRAVEL SYSTEM W/ HEIMS

2005 - 2015 TOYOTA TACOMA 4WD / PRERUNNER - 6 LUG



PART # 86000-H [KING/FOX/RADFLO]



Travel	Lift	Track Increase
13"	3-4"	7"



INSTALLATION INSTRUCTIONS



ADDITIONAL PRODUCT INFO & IMAGES

Bolt On

Kit Includes

- UPPER A-ARMS W/ HEIMS
- LOWER A-ARMS W/ BUSHINGS
- TIE-ROD EXTENSIONS
- D.O.T. BRAIDED BRAKE LINES
- 1" UNIBALLS W/ RETAINING CLIPS
- LIMIT STRAPS W/ ADJUSTERS & MOUNTS
- GRADE 8 HARDWARE
- HI-MISALIGNMENT SPACERS

Features and Benefits

- 3.5" extended upper and lower control arms bolt to factory mounting locations. Fiberglass fenders are required. 13" of travel.
- Two-bolt adapters convert lower ball joint to a 1" uniball.
- Upper and lower ball joints are upgraded to 1" stainless steel uniballs for max travel and component strength.
- 4130 chromoly tubing heim upper control arms are fully adjustable to allow maximum tuning of caster and camber.
- Boxed lower control arms include dual 2.5" shock tabs. Primary coilover shocks bolt into the factory coil bucket location.
- Several spring rate options allow the ability to customize your ride for your specific application.
- TC includes 3/4" chromoly lined heim joints for the pivots.
- TC custom extended 4340 axles insert into the factory inner and outer CV's to retain 4wd.

Recommended Tire & Wheel Combination

Tire	Wheel	Backspace
285/75/R16	16 x 8	4.5"
285/70/R17	17 x 8.5	4.75"

Recommended Primary Shock Setup

2.5" Diameter Long Travel Coilover Shocks

Shock Manufacturer	Part #
Fox Shocks	880-06-953
King Shocks	KNG-TC 5119-03-A

Recommended Secondary Shock Setup

2.5" External Bypass Shocks

Shock Manufacturer	Part #
Fox Shocks	982-02-954
King Shocks	TC1119-34

Note: TC Hoop Part # 86610 is required

Required Additional Parts for Installation

Part	Part #
Coilover Shocks	See chart above
TC Extended Axles (4WD MODELS)	86301

Application Notes

- Suspension travel varies on every vehicle. Welding is required to mount the limit strap mounts and bump stop spacer.
- This kit was not intended to use air bumps.
- Fiberglass fenders or extreme fender modifications/cutting required on Tacoma.

100% MADE IN THE USA