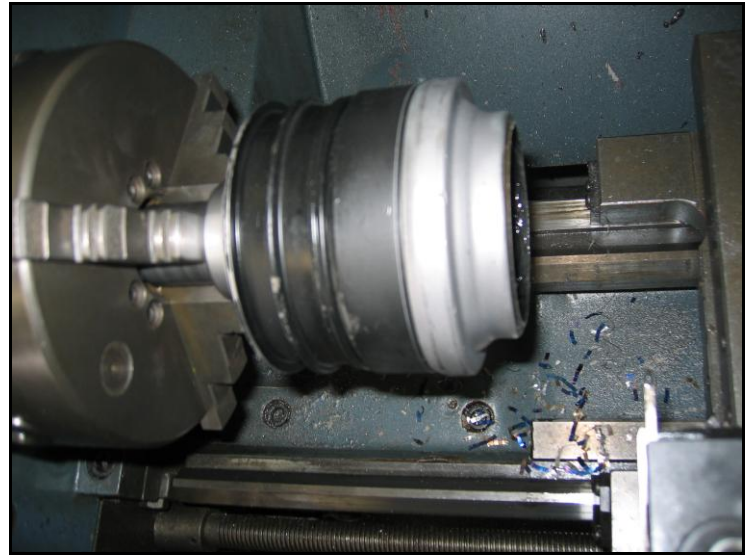
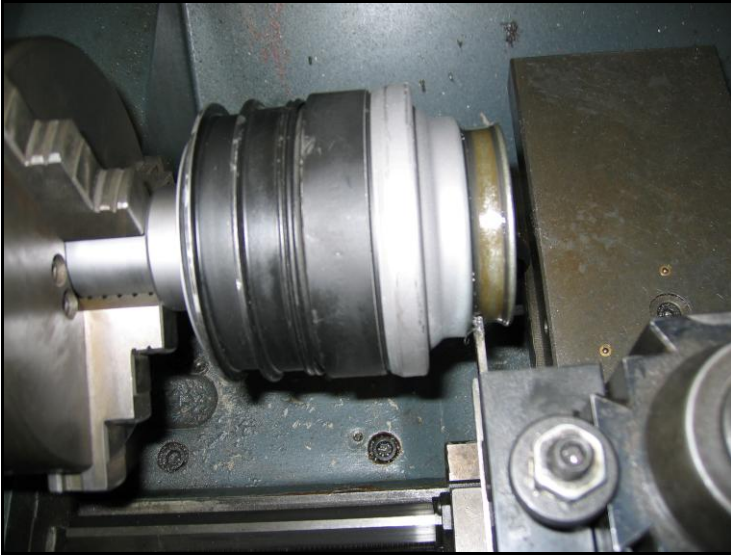


**Part# 97300**  
**4340 Axle Shafts for use with TC Long Travel Kits**  
**97000/97004**



Flange for factory inner CV boot must be trimmed off to allow for full range of motion. New high angle inner CV boots (provided) will install as seen below:



In order to remove the factory outer CV joint the stock axle shaft will need to be cut.



With the shaft cut, the stub of the shaft can be pushed into the outer CV star and then rotated, allowing the balls to be removed individually.



With the balls removed, the cage and star can be rotated and removed. Press the stub of the axle out enough to remove the snap ring and then remove the stub. Re-assemble the outer CV (star, cage, and balls). Insert the new shafts with the new snap rings installed into the outer CV joint. Install boots and inner CV joint (this is a good time to use new CV grease as well as new outer CV boots from Toyota), then install into the vehicle.