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Installation Notes: # 48650
Toyota Link Skids 2007-2013FJ/ 2003-2013 4Runner
****THESE FIT STOCK OR TCF LINKS ONLY****

Step 1: Installation of these brackets can be done on an automotive lift or with a floor jack and jack stand.

Removing the Lower Link:

Step 2: - It is recommended to use a ratchet tie-down from the rear axle to the frame or receiver to hold the axle in place when removing the link bolt for ease the re-installation of the lower link bolt.

Step 3: With the ratchet tie-down in place remove the front hardware from the lower link bracket. (It is recommended to remove one side at a time.)



Step 4: Before sliding the rear link bracket onto the frame, remove the paint on the upper front area of the stock link bracket if you are going to weld it on. You will also need to drill out your stock frame hole to 9/16" for the new hardware. Slide the TC Bracket around the back of the stock bracket by tilting the front portion down, then sliding the bracket on (this may take force from a dead-blow hammer) until the holes line up.



Step 5: Using the 9/16" bolt provided with the brackets; put the bolt through the entire bracket. Tilt the front portion up until it touches the front side of the stock bracket. If you are going to weld this bracket on make sure paint is removed before welding. It is recommended to only weld the small portion on the front of the TC bracket that contacts the frame. See picture 2 for details.



Pic. 1



Pic.2

Step 6: Paint the new TC bracket after weld has cooled. Along with any unpainted areas .



Step 7: Repeat the complete process for the other side of the vehicle.

*** Factory manual is recommended for removal and re-installation of all factory components and their torque specs.**

Part Number	Description	Quantity
48651L	FJ Link Skid -Left	1
48651R	FJ Link Skid -Right	1
10240	Bolt, 9/16"-18 x 4" Grade 8	2
12203	Washer, 9/16" AN	4
11202	Nut, 9/16"-18 C-lock	2