

**PART# 48623K & 48623F**  
**2005-2014 Tacoma Rear 2" diameter x 2.5" stroke Bump Stop Mounts**

**NOTE: This kit is not compatible with U-bolt flip kits.**

1. Jack up the truck and support with jack stands on frame. Let suspension fully droop and remove tires.
2. Remove the 4 rivets holding the stock bump stop mount on frame. A disc cutter and air chisel/air hammer will be needed to remove rivets. Using the disc cutter, cut an X through the head of each rivet. Use the air chisel to knock each piece of the rivet head off. Remove the bracket and sand the remaining part of the rivet flush with the frame. Drill a small hole in the center of each rivet and use an air hammer to punch them through the frame. Once finished, clean and paint the frame to prevent rust behind the new bracket.



3. With a jack under the rear axle, remove the U-bolts and replace the factory rubber bump stop with the new bump stop strike plates. Remove and replace one side at a time and torque U-bolts to factory spec.



4. Install air bump into mounting bracket and bolt onto the frame using the supplied 7/16" hardware (in some cases you will need to ream out the holes in the frame to insert the hardware).



5. If installing Fox 2.0 bumps the bottom rib of the bed will need to be notched to clear the body of the bump stop.



6. For vehicles equipped with King 2.5" Remote Reservoir Shocks you will need to relocate the reservoir mounting location using the supplied 3/8" hardware.



Suggested mounting location for driver's side reservoir. Mount the King reservoir bracket to existing hole in the bottom of the frame using the slotted center hole in bracket.



Passenger side suggested location. Mount bracket to existing hole in the side of the frame using the right hole in the bracket.

Part Number	Description	Quantity
48623F-L/48623K-L	2005-2012 Tacoma Bolt-on Rear Bumpstop Mount (Fox or King 2.0") Left	1
48623F-R/48623K-R	2005-2012 Tacoma Bolt-on Rear Bumpstop Mount (Fox or King 2.0") Right	1
10512	Bolt, 7/16"-20 x 1.25" Grade 8	8
11501	Nut, 7/16"-20 Nylock	8
12504	Washer, 7/16" SAE	8
12503	Washer, 7/16" AN	8
10817	Bolt, 5/16"-24 x 1.75" Gr. 8 (Fox only)	2
12515	Washer, 5/16" AN (Fox only)	2
11517	Nut, 5/16"-24 C-lock (Fox only)	2
41978	Spring Over Bump Stop Strike Pad	2