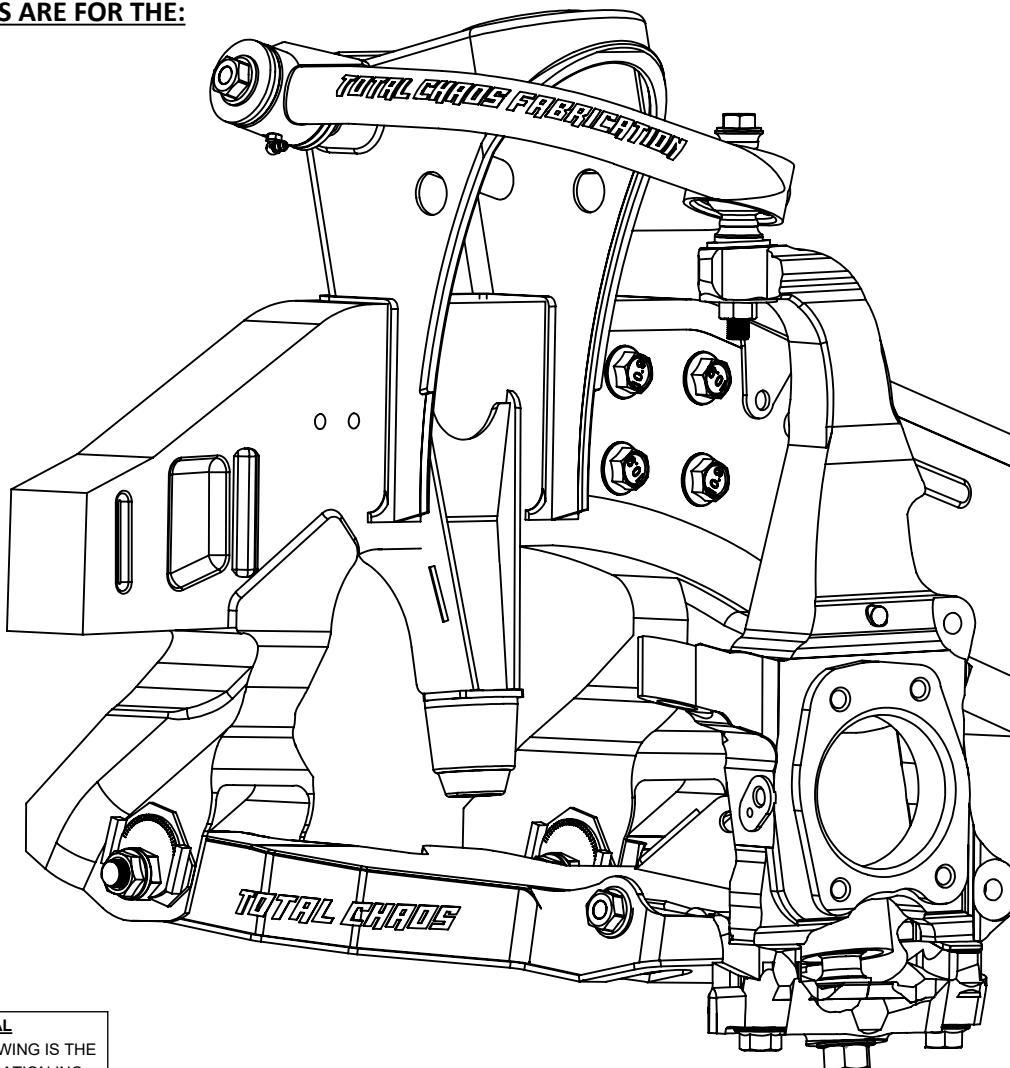


INSTALLATION DRAWINGS ARE FOR THE:
2024+ TACOMA

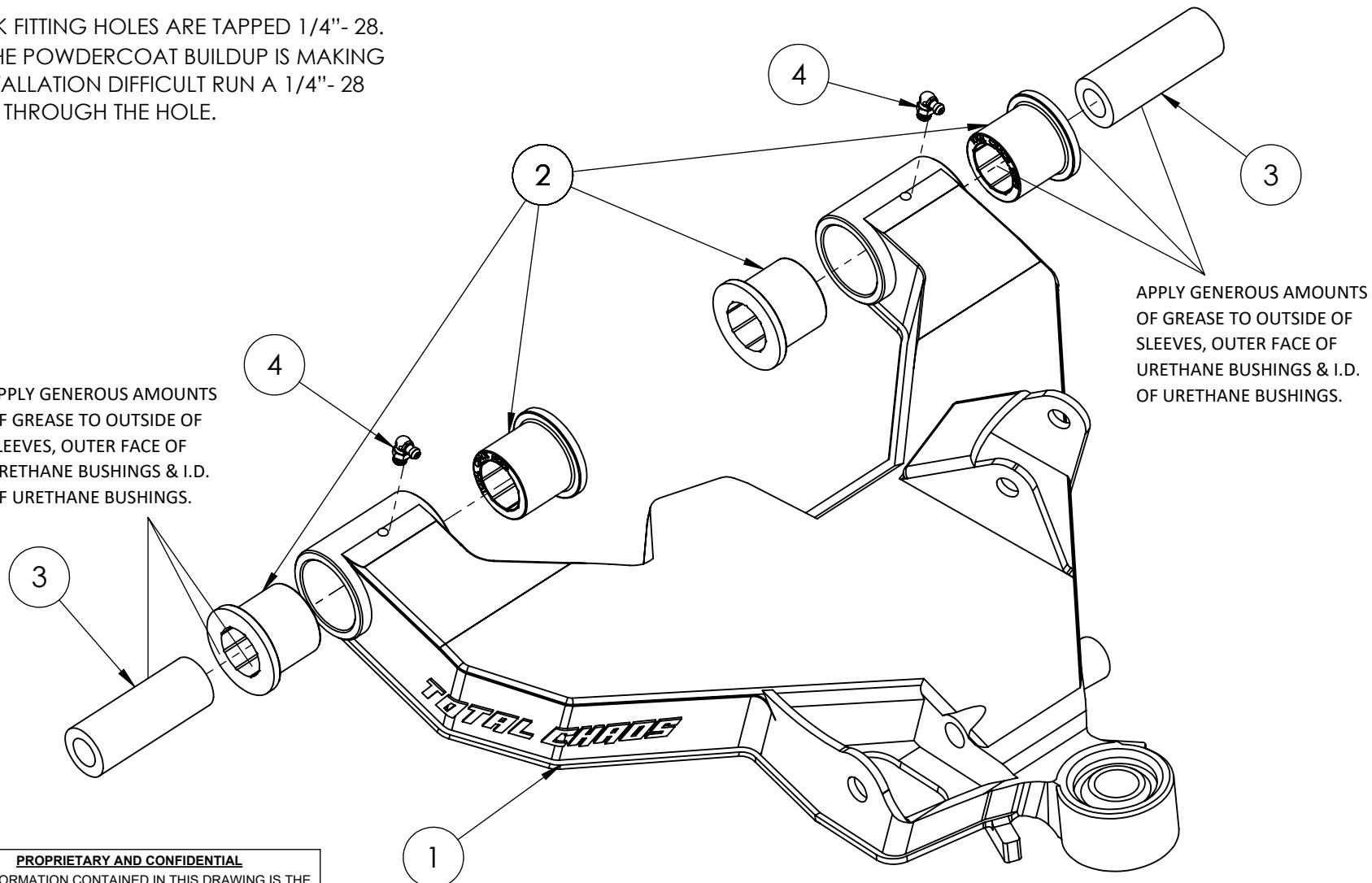


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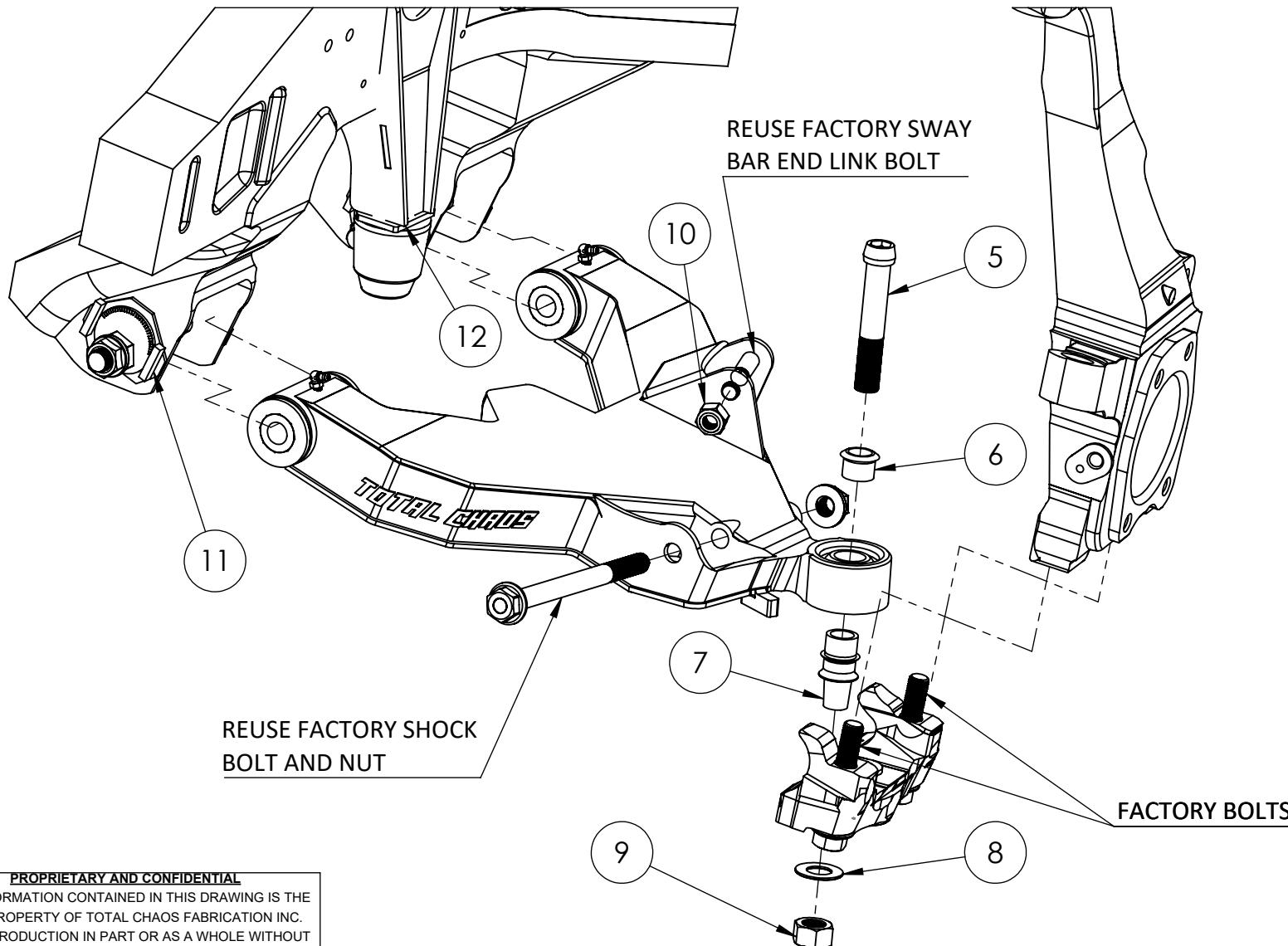
*LEFT SIDE OF TRUCK SHOWN. SOME ITEMS NOT SHOWN FOR CLARITY

ZERK FITTING HOLES ARE TAPPED 1/4"- 28.
IF THE POWDERCOAT BUILDUP IS MAKING
INSTALLATION DIFFICULT RUN A 1/4"- 28
TAP THROUGH THE HOLE.



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INSTALLATION NOTES:

- THE FACTORY MANUAL IS REQUIRED FOR TORQUE SPECIFICATIONS ON ALL FACTORY HARDWARE. THIS PROCEDURE WILL INVOLVE THE REMOVAL AND RE-INSTALLATION OF MANY PARTS. ALWAYS USE FACTORY REPLACEMENTS FOR WORN OR DAMAGED PARTS
- SOME ITEMS ARE NOT SHOWN FOR CLARITY
- PAGE 2:** APPLY GENEROUS AMOUNTS OF GREASE TO OUTSIDE OF SLEEVES, OUTER FACE OF URETHANE BUSHINGS & I.D. OF URETHANE BUSHINGS
- PAGE 3:** TORQUE ITEM #5 TO 110 FT/LBS
- INSPECT ALL COMPONENTS AND RETORQUE ALL HARDWARE WITHIN 500 MILES

TOTAL CHAOS FABRICATION
159 N. MAPLE ST. UNIT J
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PARTS LIST: 86524-E LOWER CONTROL ARM

| ITEM # | PART # | QTY | ITEM DESCRIPTION |
|--------|--------------|-----|------------------------------------|
| 1 | 86524-E-L | 1 | LEFT LOWER CONTROL ARM |
| | 86524-E-R | 1 | RIGHT LOWER CONTROL ARM |
| 2 | 60293 | 8 | BUSHING - URETHANE HALF |
| 3 | 68630 | 4 | INNER SLEEVE |
| 4 | 10005 | 4 | FITTING - GREASE (ZERK) |
| 5 | 10342 | 2 | BOLT - 3/4" x 4.25" CUSTOM |
| 6 | 10034-C | 2 | SPACER - 3/4" MISALIGNMENT |
| 7 | 10034-TUN | 2 | SPACER - 3/4" TAPERED MISALIGNMENT |
| 8 | 12304 | 2 | WASHER - 3/4" SAE |
| 9 | 11302 | 2 | NUT - 3/4" C-LOCK |
| 10 | 11140 | 2 | NUT - M14 NYLOCK |
| 11* | 59824 | 1 | CAM TAB GUSSETS |
| 12* | 86524-E-BUMP | 1 | WELD-ON BUMP STOPS |

*SOLD SEPARATELY

86524-E MAINTENANCE REBUILD KITS

| PART # | QTY | DESCRIPTION |
|------------|-----|---|
| FK-REP-KIT | 1 | 1" STAINLESS UNIBALL AND SNAP RING REPAACEMENT KIT (PAIR) |
| 96006-ALU | 1 | ALUMINUM UNIBALL PRESS TOOL |
| TC-G1 | 1 | HUSH BUTTER SYNTHETIC BUSHING GREASE W/PTFE 14OZ |

*LEFT SIDE OF TRUCK SHOWN. SOME ITEMS NOT SHOWN FOR CLARITY