

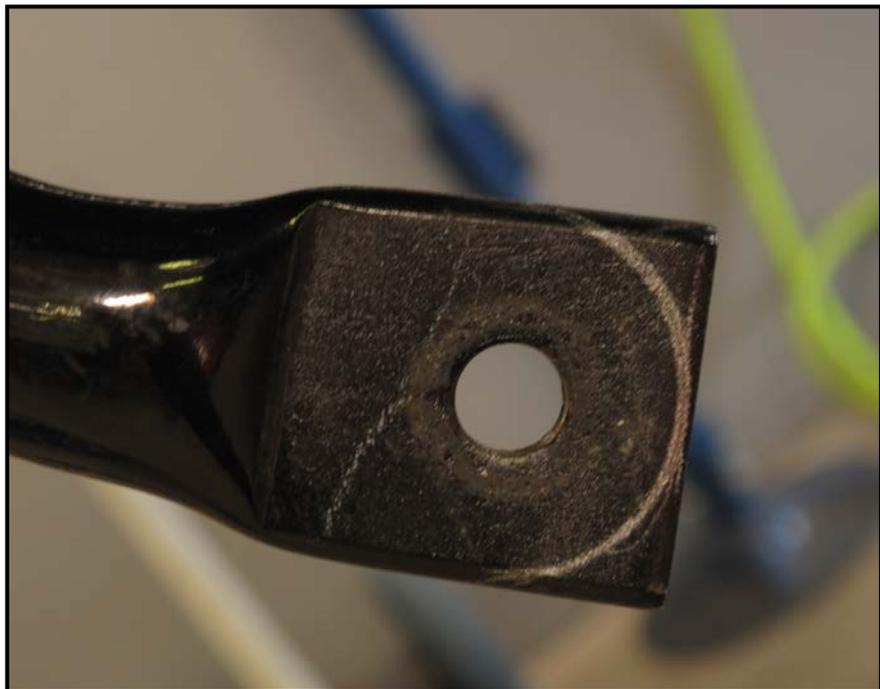
2007+ Tundra Long Travel Sway Bar Link And Hardware Installation Part# 87250

Tools Required:

- 18mm Wrench
- 21mm Wrench
- 12mm Allen Wrench
- Disk Cutter
- Pad Sander
- Black Spray Paint

Instructions:

1. With the stock sway bar installed on the vehicle but not connected to the lower control arm, mark the sway bar ends using a piece of tubing or a large diameter socket.



2. Once marked, use a disk cutter to cut off the corners, then use a sander to round the end of the sway bar.



3. Use some black spray paint to coat the bare metal that is sanded.



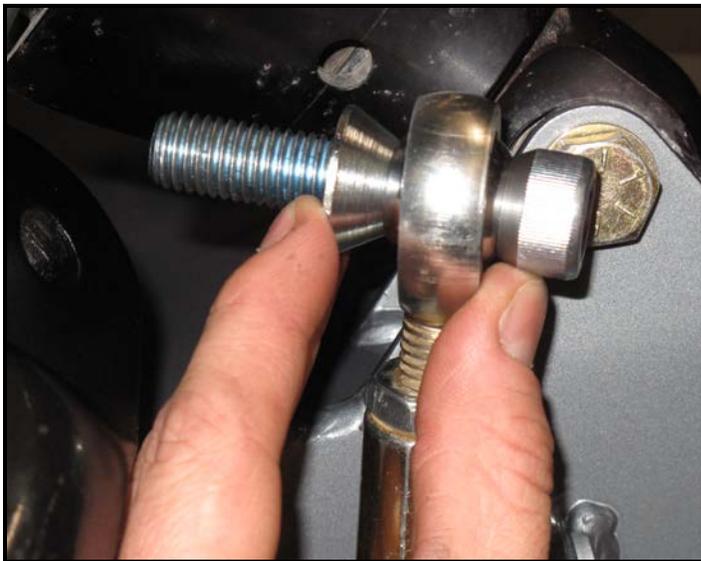
4. Swing the sway bar above the lower control arm and grab the pre-set heim joints and hardware.



5. When holding the pre-set sway bar links up to the lower control arm and sway bay it will be obvious which links are left and right. Install the link (as shown) and install the supplied 14mm flange head bolt and nut. Using an 18mm wrench on the bolt head and a 21mm wrench on the nut, tighten the bolt (101ft-lb).



6. Install the supplied chamfered head Allen bolt through the sway bar link, supplied spacer, and sway bar, then spin on the supplied flange nut. Use a 12mm Allen wrench and a 21mm wrench to tighten the Allen bolt (101ft-lb).



7. The heim joint angles are maxed out when the vehicle is at full droop they are not bound, just maxed out; do not be concerned about damage to the bolt or heim joint.



Items List:

Part #	Description	Quantity
10146	M14 2.0 x 60mm Socket Head Bolt	2
10147	M14 2.0 x 70 Flange Head Bolt	2
11141	M14 Flange Nylock Nut	4
30016	Sway Bar Heim Spacer	2
JM14MT	M14 2.0 Male Rod End	2
JF14MT	M14 2.0 Female Rod End	2
SJNR14M	M14 2.0 Jam Nut	2