

# INSTALLATION INSTRUCTIONS



**COMPONENT: SKID PLATE AND BELLY PAN** 

PART #: 58890

FITS: 2008-2020 TOYOTA LAND CRUISER 200 SERIES



PARTS LIST:			
ITEM #	PART #	QTY	ITEM DESCRIPTION
1	58891	1	ALUMINUM SKID PLATE
2	58892	1	ALUMINUM BELLY PAN
3	58893	2	ALUMINUM SKIDPLATE MID SPACER
4	58894	2	ALUMINUM BELLY PAN REAR SPACER
5	10825	3	BOLT: 8MM - 1.25 X 25MM FLANGE HEAD (ZINC)
6	10835	2	BOLT: 8MM X 1.25MM X 35MM FLANGE HEAD (ZINC)
7	10615	2	BOLT: 10MM - 1.25MM X 50MM FLANGE HEAD (ZINC)

#### **REQUIRED TOOLS**

- 8mm Wrench
- 10mm Wrench
- 8mm Allen Wrench

#### **IMPORTANT**

- Before starting install, make sure the vehicle is supported securely on jack stands.

#### STEP 1

Remove the entire front skid plate assembly as well as the transmission skid plate.





#### STEP 2

Use the three provided 8mm flange bolts to secure the front of the skid plate to the front crossmember under the radiator. Let the front skid hang from the three bolts.





#### STEP 3

Moving to the rear of the second skid plate, use the provided tall spacers in-between the skid plate and the transmission crossmember mounts.





#### **STEP 3 CONTINUED**

Install the bolts loosely.



#### STEP 4

Moving to the middle holes, use the two provided shorter spacers between the skid and the frame.



The skid plates should be stacked in the following order from bottom to top; front skid, rear skid, short spacer then frame.





#### STEP 5

Double check to make sure all of the skid plate bolts are torqued to 25 ft/lbs.



## SKID PLATE INSTALLATION IS NOW COMPLETE!



### FOR INSTALL QUESTIONS OR CUSTOMER SERVICE INQUIRIES:

Call 951.737.9682 or email info@chaosfab.com