

PART# 49623

1996-2004 Tacoma Rear 2.0" Bump Stop Mounts

1 ¼" Wheel spacers must be installed for proper tire clearance.

1. Jack up the truck and support with jack stands on frame. Let suspension fully droop and remove tires.
2. Cut the factory bump stop strike pad off of the frame.



3. With the rear axle supported by jack stands, loosen U-bolts on one side of the truck and remove the stock rubber bump stop. Insert the TC bump stop strike pad under U-bolts and re-torque to factory spec. Repeat for other side of truck.



4. Set upper bump can mount on frame with air bump slid inside and center over bump pad.



5. Trace outline of bump can mount to see where to remove paint with sander.



6. Use sander to remove paint along areas to be welded.



7. Clamp bump can mount to frame. Double check the location is centered up over bump pad and tack weld the mount to the frame.



8. Weld to frame, don't forget to weld along the bottom of the mount.



9. Once the mount has cooled, paint the mount and surrounding frame.



10. Slide the air bump into the mount and tighten the pinch bolt. Do not over-tighten! A layer of anti-seize inside the mounting can will help assist removal in the future.



Part Number	Description	Quantity
86208	Fox 96-04 Taco Rear Bump Stop Can (for Fox)	2
10817	Bolt, 5/16"-24 x 1.75" Gr. 8	2
12515	Washer, 5/16" AN	2
11517	Nut, 5/16"-24 C-lock	2
41978	Spring Over Bump Stop Strike Pad	2
49624	96-04 Taco King Rear Bumpstop Mounting Can (for King)	2