

2007+ Tundra King Rear Bump Mount Part# 48723K

Tools Required:

- 19mm Socket
- 5/8" Wrench
- 5/8" Socket
- Air Hammer And Or Punch
- Hammer
- Disk Cutter
- Pad Sander
- Black Spray Paint
- Spanner Wrench (Or Hammer And Chisel)
- 5/64th Allen Wrench

Instructions:

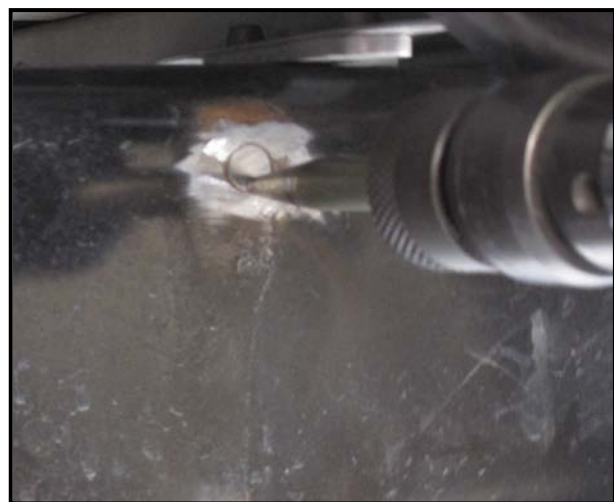
1. Support the vehicle underneath the frame on jack stands and remove the rear wheels.
2. Locate the rivets that hold the stock bump stop bracket to the frame (there are two on the side of the frame and two on the bottom of the frame).



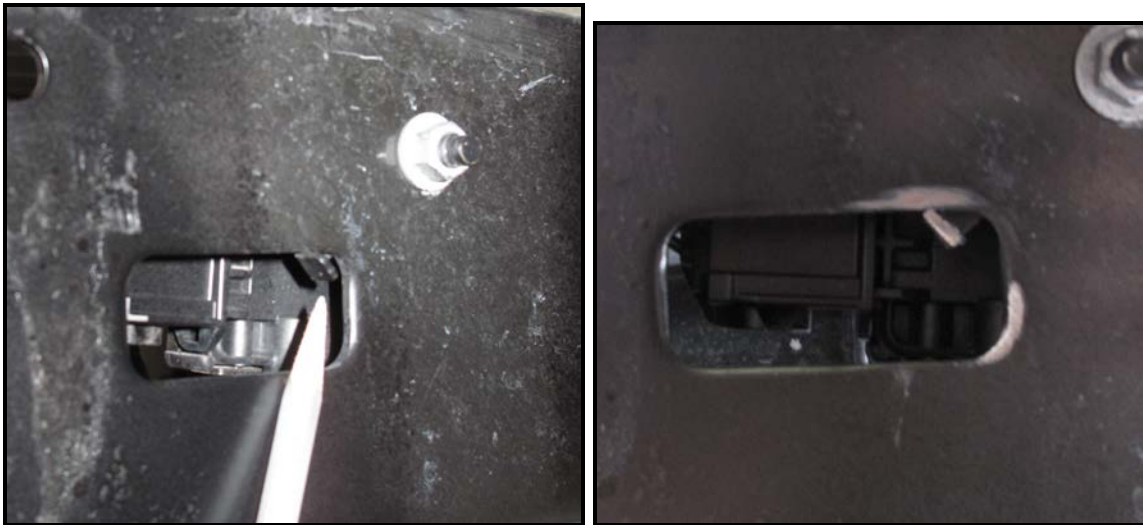
3. Use a disk cutter and cut an X in all four rivets. Then use an air hammer with a chisel bit (you can also use a hammer and chisel) to break off the heads of all four rivets. Once the rivet heads are broken off, remove the bump stop bracket using a hammer.



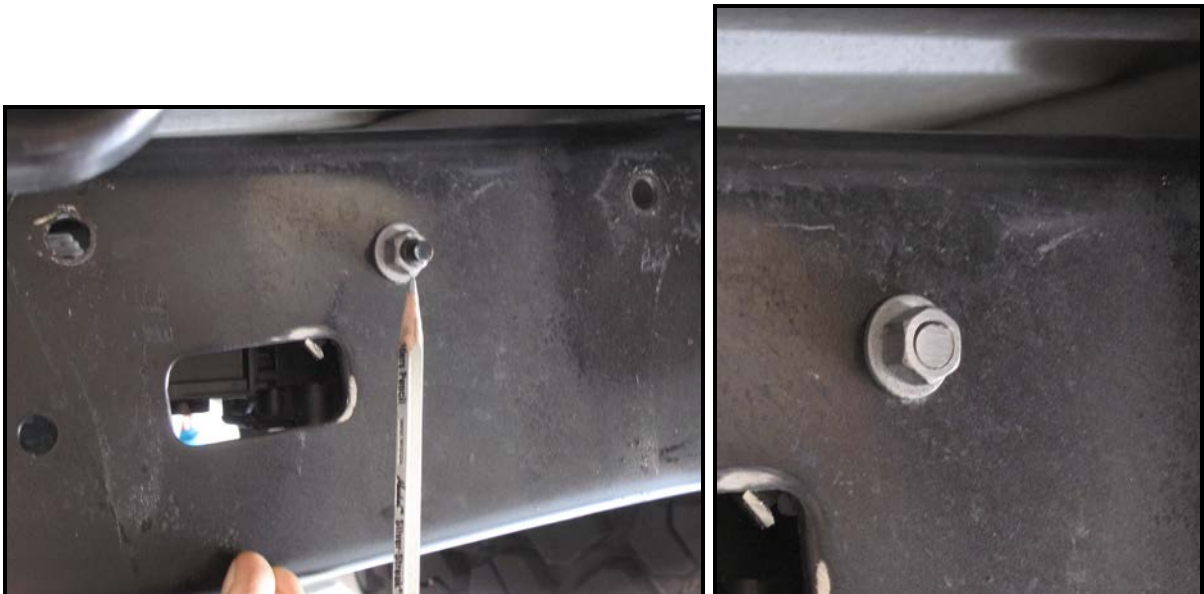
4. Sand down the left over rivets flat with the frame, then use an air hammer with a punch bit (or a hammer and punch) to push out the remaining rivet.



5. On the driver's side there is a small tab that come through the frame. Either use a sander to sand down the metal tab or use a punch to bend it out of the way.



6. Also on the driver's side there is a stud and nut that sticks through the frame. The extra thread that sticks through the nut needs to be sanded flush with the top of the nut. Once finished with the sanding, spray paint any raw metal to protect the frame from rust



7. Install the bump stop into the bracket, and the bracket to the frame using the 7/16" hardware. Once all the hardware is installed tighten all the 7/16" bolts and nuts (52 ft-lb).



8. With the bump stop installed in the bracket, adjust the lock rings so that the distance between the bottom of the bump stop body and the bottom of the bump stop bracket is 2".

NOTE: This measurement is for a stock, or stock thickness leaf spring pack and stock shock mounting locations. If you have a thicker than stock leaf spring pack, a spring under conversion, or aftermarket shock mounts, the bump stop will need be adjusted accordingly for your specific setup.



9. Once the bump height is adjusted correctly, use a spanner (or hammer and punch) to lock down the lock rings, as well as the 5/64" set screws on the top and bottom rings.



10. Support the rear axle with a jack or jack stand and remove the U-bolts that hold down the stock rubber bump stop, then remove the stock bump stop.



11. Set the new bump stop strike pad on top of the leaf spring lining up the hole in the bracket with the leaf spring center pin. Set the U-bolts over the new strike pad, then re-tighten the U-bolts (85 ft-lb)



12. With everything installed, re check that all hardware is tight before re-installing the wheels and taking the vehicle for a test drive.



Items list:

| Part # | Description | Quantity |
|--------|-----------------------------------|----------|
| 10512 | 7/16" x 1 1/4" Bolt | 8 |
| 11501 | 7/16" Nylock Nut | 8 |
| 12504 | 7/16" SAE Washer | 16 |
| 48721K | 2007 Tundra King Upper Bump Mount | 2 |
| 41977 | 2007 Tundra King Lower Strike Pad | 2 |