



INSTALLATION INSTRUCTIONS



**COMPONENT:
LOWER LINK MOUNT REINFORCEMENT**

**2024 TACOMA
PART #: 48010**

48010

PART #	DESCRIPTION	QUANTITY
48011-L	LEFT BRACKET	1
48011-R	RIGHT BRACKET	1

REQUIRED TOOLS

- 12mm wrench
- 19mm wrench
- Hammer
- Paint pen
- Wire wheel / sander
- Welder
- Cut off wheel

IMPORTANT

- Before starting install, make sure the vehicle is supported securely on jack stands.
- Use anti seize on all hardware that threads into aluminum.

STEP 1

Park the vehicle on flat ground and put jack stands under the frame rails and let the suspension fully extend before removing the rear wheels.

STEP 2

Remove the lower shock bolts and pull the lower part of the shock off the mount (this is to be able to remove the lower link bolt)

**STEP 3**

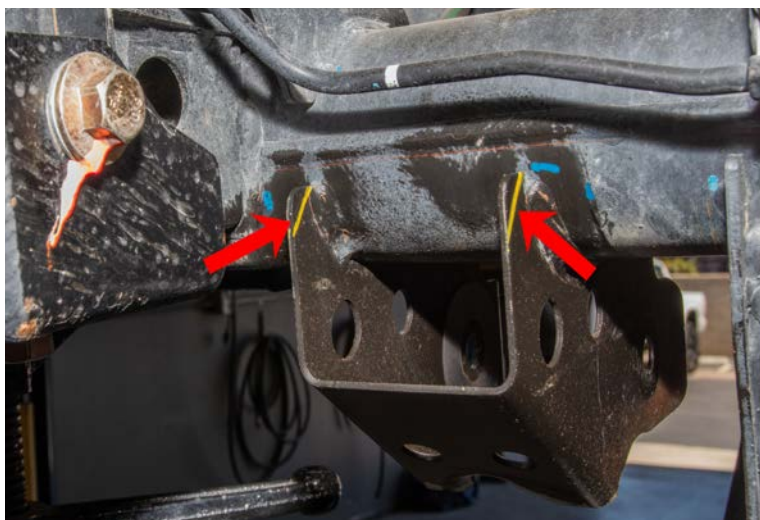
Using a 19mm wrench, remove the rear lower link bolt that connects the link to the rear axle (loosen the bolt instead of the nut because the back side of the nut is staked and is not meant to spin).

**STEP 4**

Remove the bolt and let the link hang from the front link mount.

STEP 5

Mark the top corners of the stock rear link mount and use a disk cutter to remove the marked corner.



STEP 6

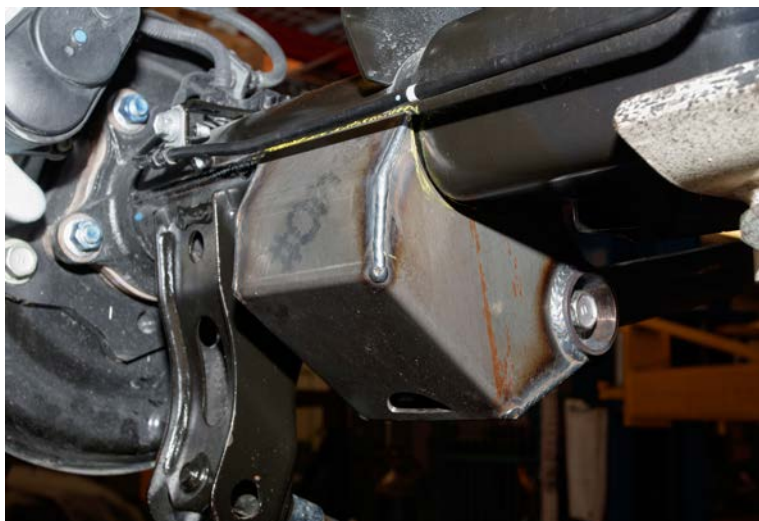
Slide the new link mount reinforcement over the existing link mount and install the bolt through the reinforcement and link mount. NOTE: the reinforcements are stamped left and right.



STEP 7

With the reinforcement in place, use a paint pen to mark the stock link mount where the reinforcement will be welded so that you will know where to remove the paint for welding.

Then remove the 12mm head bolt holding the brake hard line to the axle housing and flex the brake line up out of the way for paint removal.



STEP 8

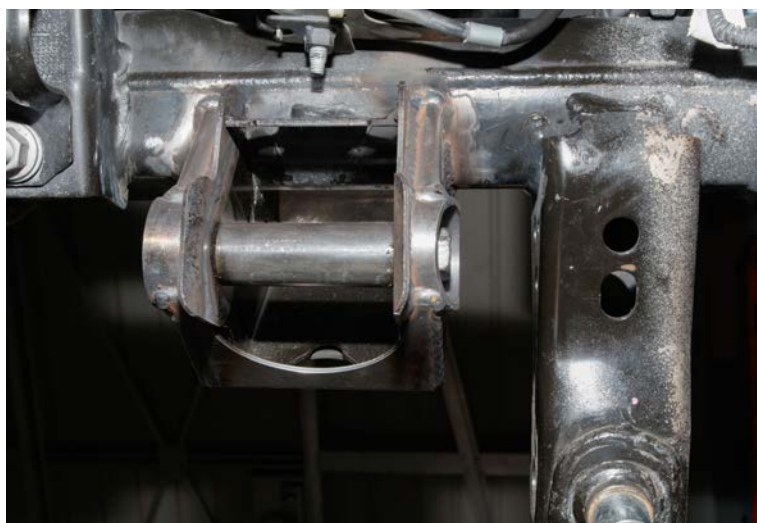
Remove the reinforcement bracket and use a wire wheel or some type of abrasive to remove the paint where the stock link mount was marked.

**STEP 9**

With the paint removed, re-install the bracket making sure to use the factory bolt (we recommend using the lower link inner sleeve in between the tabs and tightening the bolt to minimize warpage when welding)

STEP 10

Weld the bracket to the rear axle everywhere paint was removed.



STEP 11

Once the bracket is cool, remove the bolt and inner sleeve, then paint the new bracket and anywhere paint was removed from the axle.



STEP 12

With the paint dry, you can now put the lower link back into place and tighten the lower link bolt.

When reinstalling the lower link bolts back through the link mount, install them from the inside out so that the nut is on the wheel side of the mount. This will allow you to not need to remove the lower shock mount in the future to remove the rear links.





FOR INSTALL QUESTIONS OR CUSTOMER SERVICE INQUIRIES:

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