

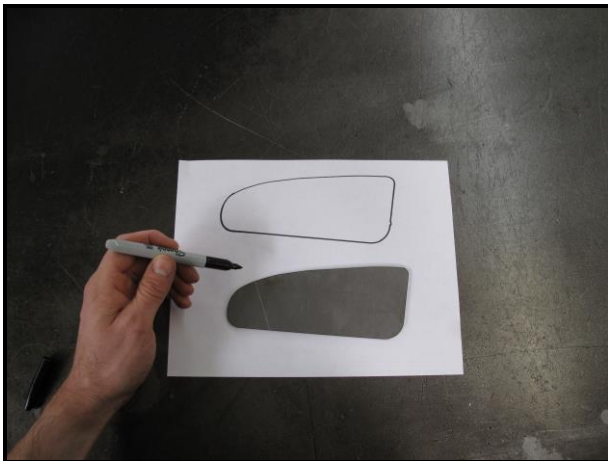
Part#59850 Body Mount Chop Plates

2005-2015 Tacoma, 2007-2017 FJ, 2003-2017 4-Runner

Also check out the How-to video on our Youtube Channel: <https://www.youtube.com/user/ChaosFabrication>

When using larger than stock tires it is necessary to cut back body mounts, and trim plastic fender flares. Even if your larger tires don't rub before you install Total Chaos Suspension, they likely will after because Total Chaos increases caster which brings the wheel closer to the back of the fender and body mount. Total Chaos increases caster to correct alignment when the vehicle is lifted.

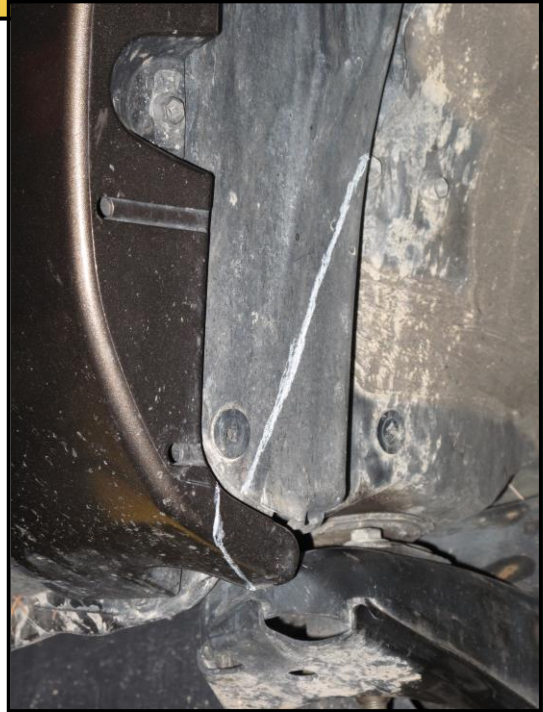
1. Trace the supplied plates onto a piece of paper to make a template, cut them out, and then trace the template onto the body mount.



2. Mark 3 ½" away from the frame on the body mount.



3. The inner fender well, as well as the fender flare will need to be trimmed using a disk cutter and box cutter to optimize tire clearance.



4. Once the sketch line is on the body mount cut along the line (make the cut slightly smaller than the line, you can always cut more off, if the plate doesn't fit).



5. The plate, as well as the body mount may take some additional trimming, and bending/forming to



get it to fit perfectly. Once it is fit, tack it in place and turn your tires back and forth to make sure the clearance is sufficient. If so, weld the new plate to the body mount.

6. With the inner fender well trimmed, the body, pinch joint will be revealed, you will need to use a disk cutter to cut the pinch joint, then use a hammer to bend over the pinch joint.



7. Once the plate is welded, clean off the welds with a wire brush, and put on a fresh coat of paint. We also recommend using a rubberized undercoat on the fender well where the pinch joint has been folded over.

